






		1		2		3		4		5		6		7		8			
		SURFACE TEXTURE														STATUS:		PROTOTYPE ONLY	
A		<div><div><div>1</div><div>18</div><div>013</div></div><div><div>150</div></div></div>																A	
B		<div><div><div>124</div></div><div><div>52</div></div></div>																B	
C		<div><div><div>ISO VIEW</div></div></div>																C	
D		<div><div><div>NOTE</div><div>1. FOR OPEN TOLERANCES REFER DRG. NO. ICF/STD-9-0-001</div><div>2. ALTERNATIVELY MATERIAL TO IS:2062 E 250 Cu B MAY BE USED.</div></div></div>																D	
E		<div><div><div>8</div><div>134</div><div>R8</div></div></div>																E	
F		<div><div><div>849-83311</div></div></div>																F	

1	1	R103001008	BRACKET 228x124x8 THK	IS:2062-2006 E250 Cu C
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION	
PRODUCT				
MEMU 3-Phase / DMC				
APPROVED	Shivakumar H G	10.02.2020	MATERIAL	
CHECKED	Shanthakumar V V	10.02.2020	SCALE	
DRAWN	Shanthakumar V V	10.02.2020	849	849-83011
TRACED			MODEL	NEXT ASSEMBLY
STANDARDS			MATERIAL CODE	QTY.
BEML LIMITED			TITLE	
PRODUCT DESIGN			BRACKET FOR APC	
BANGALORE COMPLEX			RECEIVER FIXING BKT.	
			DRG No.	
			849-83311	

				SURFACE ROUGHNESS	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1		
					VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025		
					SYMBOL	~	▽			▽▽			▽▽▽			▽▽▽▽			
					1. DIMENSIONAL TOLERANCES FOR SHEET —METAL AND WELDED STRUCTURE REF. RD-227										3. SURFACE PROTECTION UNLESS OTHER- WISE SPECIFIED. REF. RD-244				
				2. QUALITY OF WELD JOINTS REF. RD-230										4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)					
				MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0		6		30	120	315	1000	2000	4000				
						TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3					
REVISION	DATE	CHANGE		APP./BY															